



INSTALLATION AND MAINTENANCE INSTRUCTIONS SIKAGARD (FORMERLY PEM)

1 SCOPE

We encourage you to carefully read the following installation and maintenance instructions and suggestions to assist you in the proper installation of our products. Call us directly at 1-800-783-2358 if you have any questions regarding the installation of our products. A full field manual is available upon request. The failure to properly install our products may result in injury. If your application is in a yoga studio, please contact us for yoga-specific installation & maintenance instructions.

2 TOOLS NEEDED

Leaf Blower, Broom, Garden Hose, Utility Knife, Straightedge, Square, Tape Measure, Automatic Caulk Gun, (optional for adhesive)

3 INSTALLATION INSTRUCTIONS

1. Sikagard® has a top and bottom side. The loops on the top side are bonded tighter for added durability. As the mat is rolled out, the top side will be facing up. **Please keep this side up at all times.** A full field manual is available upon request.
2. Sikagard® may be slightly curled on the ends when first unrolled. In outdoor applications, for best results, perform installation on a sunny day, when the temperature is at or above 50° F. Roll the matting out a few hours in advance of installation. Allow matting to lay in the sun. The material will warm up, relax, and lay flat. **Be conscious not to pull or stretch the material during installation.** For indoor applications, a hot air gun (or hair dryer) may also be used to eliminate the curls. A full field manual is available upon request.
3. A utility knife can be used to cut Sikagard®. To avoid any frayed edges, it may be necessary to cut the material twice before pulling the two pieces apart. Hold knife at 90° angle to ensure a clean straight edge.
4. Apply to a smooth surface. Avoid using Sikagard® to cover holes, voids, or high spots, in the surface.
5. If piecing rolls of Sikagard® together, Pro Fix seam adhesive is available. Please visit pemsurface.com or contact us at 1-800-783-2358, or info@pemsurface.com for additional information. Pro Fix seam adhesive should be used prior to securing or adhering Sikagard® to the applied surface. It is recommended that seams are inspected monthly to ensure there are no gaps, or separation. A full field manual is available upon request.
6. Sikagard® can be left loose as runners for applications such as pool decks, locker rooms, restrooms, or shower areas. Sikagard® can be permanently secured to a surface with our specialty adhesive, or screws, if necessary. (see steps 7, & 8)
7. To bond Sikagard® to concrete, wood, steel, asphalt, tile, or stone, Surebond 190 is recommended and is available for purchase from Sika, or other vendors. Apply a ¼" bead in a herringbone "V" shaped pattern every 4-6 inches. **Apply the Surebond 190 to a clean, dry surface, at a temperature above 50° F. Allow 7 full days of dry time before activating spray equipment, or allowing foot traffic. Full cure time is 28 days.** Contact us at 1-800-783-2358, or info@pemsurface.com for additional information. Instructions are also provided on each Surebond 190 cartridge. A full field manual is available upon request.
8. Sikagard® may also be screwed into wood surfaces. A 1" stainless steel flat-head deck screw is recommended. Apply a screw every 6" around the perimeter of the matting. If heavy foot or vehicle traffic will be common, additional screws can be applied throughout the center of the applied area in two rows 12" apart. A washer can be used in conjunction with the screws if necessary. **Screws are not recommended in bare foot applications.**
9. It is recommended that Sikagard® is inspected and maintained on a monthly basis. Repair seam separation or gaps, holes, voids, or other areas subject to damage, vandalism, and/or normal wear & tear.

4 RECOMMENDATIONS

1. To further reduce the risk of injury, keep Sikagard® free from debris by periodically:
 - Sweeping away grass clippings or leaves.
 - Cleaning away mud, dirt, or other material buildup. (Power washing on low setting only. High setting is not recommended as high-pressure stream of water could damage Sikagard®).
 - Use warning signs in conjunction with Sikagard® to point out treacherous footing areas.

5 LEGAL NOTE

Sika Corporation (“Sika”) cannot control the environment in which our products are applied, nor can we control the cleaning frequencies and/or maintenance and installation procedures of the purchaser. It is the exclusive responsibility of each purchaser to determine the fit and compatibility of our products with the purchaser’s intended application and use, and to evaluate any safety, and maintenance concerns related to the use of our products. Sika does not cover installation. Purchaser is solely responsible for selecting an adhesive and an installer for the installation of the product. Sika makes no warranty in any way related to proper installation of the product. Purchaser must look solely to the adhesive manufacturer and the installer for any warranty relating to installation, and maintenance concerns related to use of our products.



Scan to read more about Sikagard®.

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FEBRUARY 2026

SIKA LIMITED WARRANTY

LIMITED WARRANTY. Sika warrants for one (1) year from the date of installation that each Sika product shall be free from manufacturing defects and meet the technical properties on the current Product Data Sheet if used as directed and within the product's shelf life. User determines suitability of product for intended use and assumes all risks. Purchaser's and/or User's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.**

