



Seam Adhesive Application Instructions

Matting Preparation

- ▶ Prior to adhesive application, lay matting in desired location.
- ▶ Be sure matting loops lay in the same direction.
- ▶ Allow time for matting to properly unroll without waves or upturned edges.
- ▶ Only perform cutting and seam gluing during warmest part of day when matting is at its largest and softest. Mat surface temperature should be at least 90°. Minimum air temperature 55°.
- ▶ Square edges prior to gluing.
- ▶ Be sure matting edges and reinforcement strips are clean and free of contaminants. Alcohol may be used to clean material prior to gluing.

Special Note: Apply seam adhesive prior to gluing, or fastening PEM to the applied surface.

Installation



- 1**
- ▶ Once all matting is in place and lying flat, apply reinforcement strips directly beneath all areas to be seamed.



- 5**
- ▶ Begin to align loose mat into place along the exposed portion of reinforcement strip.



- 2**
- ▶ Apply Pro Fix 240 Seam Adhesive to one half of the reinforcement strip in one "S" shaped bead.



- 6**
- ▶ Before pulling mats together, apply Seam Adhesive Accelerator to the edge and underside of the loose mat.



- 3**
- ▶ Place matting over the adhesive and apply pressure along length of reinforcement strip.



- 7**
- ▶ Once mats are in place and the accelerator is applied, apply pressure and pull mats together. Be sure no voids are visible in the seams. Once held together for 3-5 seconds, the mats will be tacked in place. Two hand sized pieces of lumber with 1/2' nail protruding makes excellent tools to pull matting together.



- 4**
- ▶ Apply another bead of Pro Fix 240 Seam Adhesive along the other half of reinforcement strip. Be sure adhesive is also applied along the edge of mat already in place.



Finishing Up

- ▶ The matting is now ready to be fastened, or adhered to the applied surface if desired.
- ▶ Please refer to the instruction sheet inserted into each roll, or visit www.pemsurface.com for more general installation tips and instructions.
- ▶ For additional questions, please contact PEM® Surface Creations, Inc.